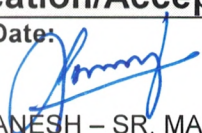


Qualification Test Record (QTR) NORSOK M-650		QTR. No.: NORSOK-QTR-07			
		Rev. No.: 0			
Manufacturer name/address/ Web page:	AMEX ALLOYS PRIVATE LIMITED, S. F. No 289/2, Kunnathur Pudur (PO), Sathy Road, Coimbatore – 641 107, India. Mail: sales@amexalloys.com , Web: www.amexalloys.com				
Reference standard	NORSOK M-650, Edition 4, Sept 2011.				
Material designation and MDS No.:	ASTM A351 Gr. CF3M (UNS No: J92800), CF8M (UNS No: J92900), NORSOK M-630:2020, MDS S16, Rev. 1.				
Manufacturing Summary doc. No.:	NORSOK-MS-06 Dated 19.03.2025	Rev. No.: 0			
Products and manufacturing process(es):	CO ₂ Hand Mould Sand Castings & Induction Melting Process.				
Mandatory conditions and sub-contractors:	• AOD Billets or Selective Raw materials (Plates, Bars, Virgin raw materials) for start Material from approved supplier. • Heat treatment Furnace qualified as per NORSOK M650 Annex B (In-house). • Machining done In-house. • NDT Persons certified in accordance with ISO 9712 and approved by Third Party Organization recognized by EEA member state. RT from approved sub-contractor. • No welding performed on casting. • Chemical, Mechanical test, Impact, Corrosion Testing & Micro structure are performed at ISO 17025 Accredited Laboratory. • Casting surface hardness testing performed in house. • Change of any Essential Variables according to NORSOK M-650 Ed. 4 requires Requalification.				
Other information:	• Heat Treatment verification performed and recorded.				
Initial Qualification:	04.06.2025	Qualification expires:	03.06.2030		
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight Kg	Qualified weight Kg
CO ₂ Hand Mould Sand Castings & Induction Melting Process.	AMEX / NORSOK / CF3M/CF8M / 001 Rev 0	205	205	336	All
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date:		Checked by/Date:		
Amex Alloys Private Limited, Coimbatore, Tamil Nadu, India.	 K.SANKAR GANESH – SR. MANAGER - QA 04.06.2025		 A.MANIMARAN – GM - QUALITY 04.06.2025		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 Ed. 4 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Ed. 4.					
Qualified/Accepted by:		Signature/Date:			
TUV India Private Limited TÜV NORD GROUP Classic Towers, Office No:2A, 2nd Floor, 1547, Trichy Road, Coimbatore - 641 018, India www.tuv-nord.com/in		 K.S.SAJEEESH / DGM / TUVIPL 04.06.2025  SLP No: 8123703855			

Amex Alloys Private Limited

S.F. No. 289/2, Sathy Road, Kunnathur Pudur Post, Coimbatore - 641 107.
 Tel : 0422-2654162, 2653107, Fax : 0422-2653121 Email : sales@amexalloys.com
 CIN No. U27310TZ2003PTC010905



Certified